

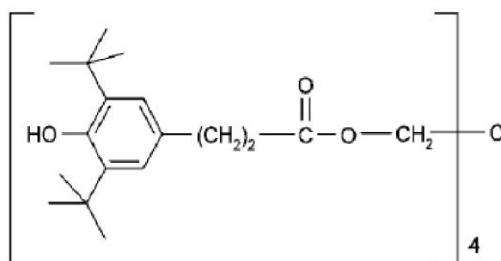
Rhinox[®] 1010

Product: Rhinox[®] 1010 is a highly effective, non-discoloring, sterically hindered primary phenolic antioxidant stabilizer that protects organic substrates against thermo-oxidative degradation.

Key Features & Benefits

- Good compatibility
- High resistance to extraction
- Low volatility
- Odorless
- Can be used in combination with other additives
- Manufactured using a tin-free process

Chemical Composition Pentaerythritol tetrakis(3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate)



Properties

Typical Properties	Appearance	white, free-flowing powder
	CAS number	6683-19-8
	Molecular weight	1,178 g/mol
	Melting range	110 – 125°C
	Flash point	297°C
	Vapor pressure at 20°C	7 E-10 Pa (extrapolated)
	Density at 20°C	1.15 g/ml
	Density (bulk)	530 – 630 g/l

Solubility at 20°C (g/100 g solution)

Acetone	47
Chloroform	71
Ethanol	1.5
Ethyl acetate	47
n-Hexane	0.3
Methanol	0.9
Methylene chloride	63

These typical values should not be interpreted as specifications.

Applications

Rhinox[®] 1010 is used in polyolefins such as polyethylene, polypropylene, polybutene, as well as, in olefin co-polymers such as ethylene vinyl acetate co-polymers. It is also recommended for the processing of polymers such as polyacetals, polyamides, and polyurethanes, polyesters, PVC, styrene homo- and co-polymers, ABS, elastomers such as butyl rubber (IIR), SBS, SEBS, EPM, and EPDM, other synthetic rubbers, adhesives, natural and synthetic tackifiers resins, and other organic substrates.

It has good compatibility, high resistance to extraction, low volatility, and odorless. Rhinox[®] 1010 can be used in combination with other additives such as co-stabilizers (thioethers, phosphites, phosphonites), light stabilizers, and other functional stabilizers.

Rhinox[®] 1010 is recommended for applications such as:

- Solvent-based coating applications
- Tackifier resins
- Hot-melt adhesives

Recommended Concentrations The amount of Rhinox[®] 1010 required for optimum performance should be determined in trials covering a concentration range. Concentrations up to several percent may be used depending on the substrate, processing conditions, requirements of the end application, and long term thermal stability requirements.

0.05 – 0.1% ppm of Rhinox[®] 1010 provides long term thermal stability to the polymer.

Application	Concentration
Polyolefins	0.05 – 0.4%
Hot melt adhesives	0.2 – 1%
Synthetic tackifier resins	0.1 – 0.5%
Solvent-based coatings	0.2 – 1.0%

Safety

General

The usual safety precautions when handling chemicals must be observed. These include the measures described in Federal, State, and Local health and safety regulations, thorough ventilation of the workplace, good skin care, and wearing of protective goggles.

Material Safety Data Sheet

All safety information is provided in the Material Safety Data Sheet for Rhinox[®] 1010.

Storage

Properly stored and protected, an unopened container of Rhinox[®] 1010 should have a shelf life of at least one year.

Important

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